





1. REMOVE ALL BURRS & SHARP EDGES.
2. ALL WELD SHALL BE GR.-III OF CORP. STD. AA0622101 & TO BE 100% D.P. TESTED EXCEPT FILLET WELDS
3. WELD SIZE TO BE  $\frac{5}{16}$ " IF NOT SPECIFIED OTHERWISE.
4. RIBS ITEM-10 (FLAT) TO BE CUT AT CORNERS TO SUIT BEFORE WELDING IN POSITION.
5. THERE SHOULD BE A GAP BETWEEN MATING FLANGES (ITEM-13) DURING THEIR WELDING WITH HALVES.
6. PIT LINER VAR.00 & 01 ARE TO BE PROOF ASSEMBLED AT WORKS.  
MATCHING OF Ø22 HOLES IN BOTH MATING FLANGES SHOULD BE ENSURED.
7. TRANSPORT STAYS ITEM-22 IN RANDOM LENGTH & TO BE CUT TO SUIT & WELD IN POSITION AT BOTH ENDS OF PIT LINER HALVES TO PREVENT DISTORTION DURING TRANSPORTATION AND INSTALLATION.  
TRANSPORT STAYS ARE NOT TO BE USED FOR LIFTING.
8. CUTOUTS (240 WIDEx636 HEIGHT) FOR 8-NOS. ILLUMINATION BOX AT LOCATIONS SHOWN IN ITEM-03, 06, 0 ARE TO BE MADE BEFORE WELDING OF ITEM-19, 20 & 21.
9. ITEM-10 TO BE CUT TO SUIT AT ENTRANCE LOCATION.
10. PAINT & PROTECT AS PER HT00005 CAT. AS FOLLOWS.
  - 10.1. ALL INTERNAL SURFACES TO CAT-F.
  - 10.2. ALL EXTERNAL SURFACES TO CAT-E.

LEAVE 100 WIDE ALL ALONG THE SITE JOINTS.

ADDITIONAL INFORMATION -			TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		PALAMURU RANGAREDDY-1 (L.I.S.)						
STATUS OF DRAWING			 BHARAT HEAVY ELECTRICALS LTD. BHOPAL		DWN		NAME	SIGN	DATE	NO. OF VAR.	
DISTRIBUTION OF PRINTS HTE-2, WTM(P)-1, WTM(S)-4, FOM-7, THK-1					CRK		P.K./V.P.			08.01.21	
					A.K.Bharati				08.01.21		
REV.	DATE	ALTERED CHECKED APPR.	DEPT. H.T.E.	UNLTD. DESIG. GR. R.F.	 SCALE 1:20	WEIGHT(K.G.)	REF. TO ASSY. DGN.		ITEM NO.	NO. OF ITEM	
			CODE 202	32000049014		13330	0 20207 21201		-	023	
ZONE			TITLE		DRAWING NO.						
			WELDED ASSY. OF PIT LINER		0 0207 21202						
					SHT. NO.		NO. OF SHT.		SHT. NO.		

REV.	DATE	ALTERED CHECKED	REV.	DATE	ALTERED CHECKED	REV.	DATE	ALTERED CHECKED	DEPT.	UNTOOL, DMS, GR. REF. DRG. NO.	SCALE	WEIGHT (LBS.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS
		APPRO.			APPRO.			APPRO.	CODE	32000049014	1:20	13330	0 20207 21201	—	023
ZONE			ZONE			ZONE			<div> <div>TITLE</div> <div>DRAWING NO. 0 20207 21201</div> <div>WELDED ASSY. OF PIT LINER</div> </div> <div> <div>SHT. NO. 03</div> <div>NO. OF SHT. 03</div> </div>						